

TECHNICAL SPECIFICATIONS

Pull-Down Open Die Forging Press + 13 ton Rail manipulator

Press: **ZDAS**

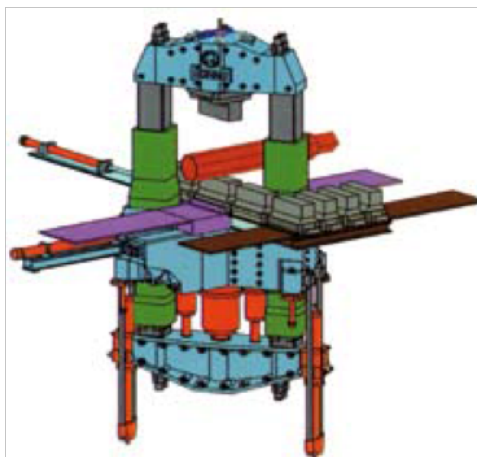
New 1980 / Overhauled by ZDAS in 2004

Manipulator: **DANGO & DIENENTHAL**

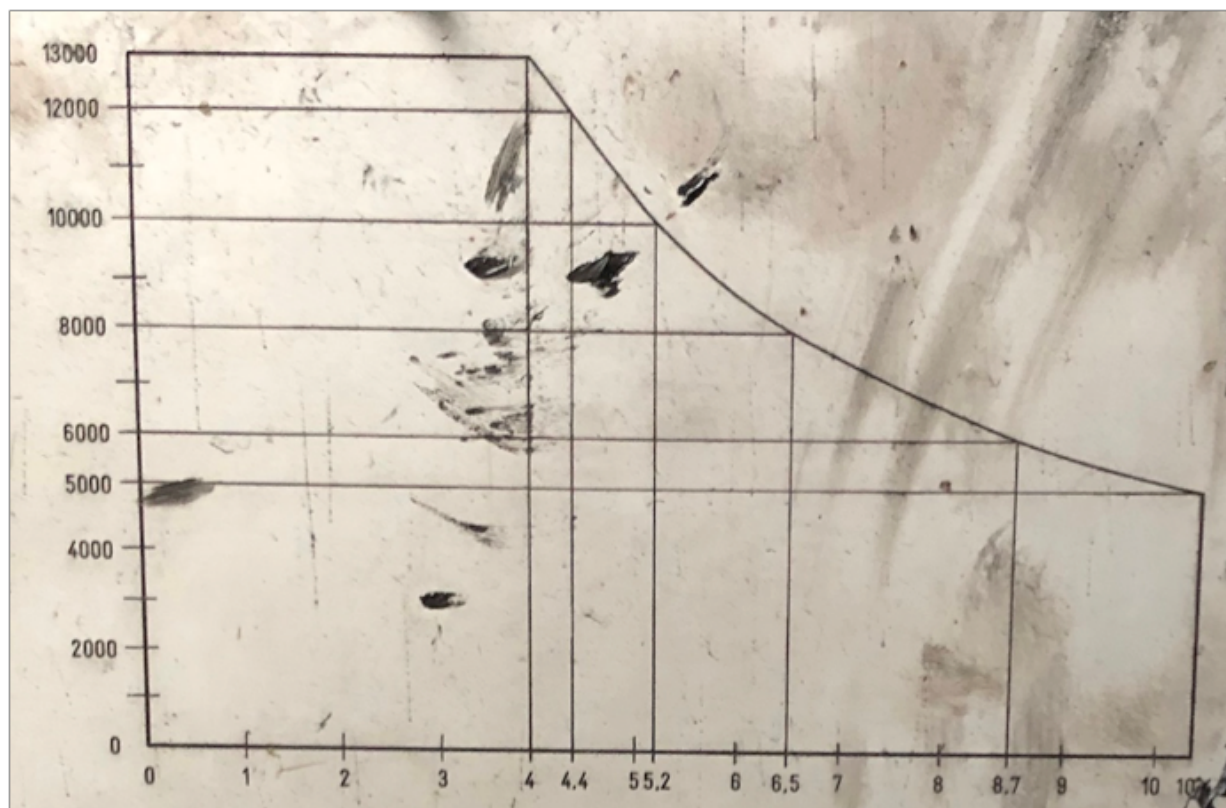
New 1979 / Overhauled in 2004

Press Technical parameters

Nominal forming force	16 MN
Return force	2,8 MN
Stroke	1250 mm
Maximum daylight	2800 mm
Maximum eccentricity	200 mm
Column spacing	3500 mm
Anvil plate stroke in longitudinal direction	+/- 1250 mm
Max. height above the floor	5340 mm
Max. depth below the floor	6340 mm
Total length	12700 mm
Total width	13500 mm
Forming speed	100 mm/s
Number of planishing strokes	90 – 110 1/min.
Total installed input	1360 kW



Manipulator Technical parameters



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OLD PHOTOS

