

CNC HOT RADIAL FORGING MACHINE GFM SX-13

Machine comes with new CNC Control SIEMENS SIMATIC

Technical data

New in 1974 / 2020

Machine number: 1276

No of Hammers: 4

Forging force: 640 Ton (160x4)

Largest initial material dimensions: Ø 130 mm

Smallest dimensions forged: Ø 25 mm

Diameter setting range: 90 mm

Hammer stroke / min: 620/min

Max. forging length: 6000 mm

Grip DIA of manipulator: 130 mm DIA

Manipulator A max. displacement: 7000 mm

Manipulator B max. displacement: 7500 mm

Total connected power: 300 kW 380 V, 50 Hz